

✦ smart

A Guide to Creative  
Colours &  
Finishes

We recommend using this guide to request a painted sample from your supplier prior to placing your order

# ◆ Durable, beautiful and guaranteed to last

Committed to the highest standards of product quality and workmanship, we undertake a rigorous regime of quality inspections and controls, ensuring our powder coated products comply with all the requirements of the relevant British, European and Qualicoat\* standards.

We are proud to back our advanced production processes with the assurance of a **25-Year Paint Guarantee**, which covers the coated aluminium against any of the following faults:

- ◆ *Peeling, powdering and blistering*
- ◆ *Corrosion except due to bending or folding after the application of the paint*
- ◆ *Chalking, fading and loss of sheen out of the Qualicoat\* regulation*
- ◆ *Filiform corrosion*



◆ *Request a painted sample of your chosen colour before making your final decision.*



\* Marine guarantee applied for separately. Qualicoat is a quality-label organisation established to maintain and promote the quality of coating on aluminium and its alloys.



# Alchemy

Combines the best of anodised and powder coated finishes

Introducing an innovative new range of anodised effect colours that combine the unique style and aesthetics of anodising with the protective qualities of a high quality powder coated finish.



Golden Beach  
ALC004

Gold Pearl  
ALC003

Bronze  
ALC002



Silver Grey  
ALC006

Titanium Grey  
ALC005

Storm Grey  
ALC007



Steel Grey  
ALC008

Black  
ALC001

*Having selected the finish for your project, simply speak to your supplier and they will arrange for a sample to be sent to you.*

# Cotswold

The perfect colour palette for traditional projects and conservation areas

The classic shades and warm tones in our new Cotswold range have been developed to provide the perfect finish for both new-build and heritage properties alike.



Burford White  
CWD001

Bibury Steam  
CWD003

Bath Stone  
CWD004



Fairford Tile  
CWD006

Slad Stone  
CWD015

Bourton Cream  
CWD002



Cheltenham Stone  
CWD005

Painswick Stone  
CWD008

Moreton Ground  
CWD007



Cotswold Green  
CWD012

Tetbury Field  
CWD009

Wotton Olive  
CWD010



Chedworth Green  
CWD013

Westonbirt Leaf  
CWD014

Stroud Sky  
CWD011



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# Naturals

Inspiring colours and finishes for contemporary architecture and restoration projects

Beautiful colour-rich coatings, in a variety of versatile shades, the ever popular 'Naturals' range offers style and protection for all your Smart windows and doors.



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## Reassuring quality with a lustrous finish

Our in-house polyester powder coating facilities are the most advanced of their kind in the UK.

This allows us to provide the widest range of high quality standard and non-standard colours and finishes for virtually every requirement. Each finish meets the demanding marine-grade standard\*, enabling our systems to be used in even the most challenging environments.

The paint process begins in our pre-treatment area. Alkaline and acid based and 100% chromate free, this stage of finishing ensures the aluminium is perfectly prepared, ready for the polyester powder coating to be evenly and smoothly applied to the surface. The result is a beautiful, durable and low-maintenance finish.

Reflecting our commitment to sustainable manufacture, our finishing plant incorporates a number of environmental features. These include rainwater capture, allowing us to use filtered and cleaned water in the pre-treatment process, and a powder recycling system, which captures and re-uses 98% of all excess powder.

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## Sensations

The 'Sensations' colours feature excellent design qualities

An exclusive range of metallic finishes that combine with a unique tactile finish to bring style and durability to any building project. Ideal for both modern architecture and restoration projects, 'Sensations' broad palette of colours and provides a unique finish to windows and doors.



## Choosing the right colour for your home

Having selected the finish for your project, simply speak to your supplier and they will arrange for a sample to be sent to you. This is a very important stage in making completely sure the tone and shade are exactly what you want. We have taken great care to make the colours in this brochure a close representation of the finishes available. We always recommend viewing a painted sample of aluminium before making your final decision.

Our extensive and varied range of colour and finish options provides inspiration for all types of properties. From contemporary urban homes to traditional Cotswold cottages, we have the perfect colour to suit every project in any location.

The complete range includes our ever-popular Naturals, Sensations, Cotswold and Alchemy collections, as well as the all new Creations colour palette, developed specifically to suit our range of Designer Doors.



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Golden Beach ALC004    Gold Pearl ALC003    Bronze ALC002



Silver Grey ALC006    Titanium Grey ALC005    Storm Grey ALC007



Steel Grey ALC008    Black ALC001

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Fairford Tile CWD006    Slad Stone CWD015    Bourton Cream CWD002



Cheltenham Stone CWD005    Painswick Stone CWD008    Moreton Ground CWD007



Cotswold Green CWD012    Tetbury Field CWD009    Wotton Olive CWD010



Chedworth Green CWD013    Westonbirt Leaf CWD014    Stroud Sky CWD011

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White KL010    Gloss White WP    Off-White KL011



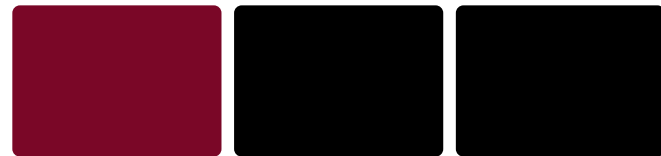
Cream KL001    Brown KL006    Dark Brown KL007



Grey KL012    Dark Grey KL013    Anthracite Grey KL005



Textured Anthracite KL14ST    Dark Blue KL003    Dark Green KL004



Dark Red KL002    Black BL    Textured Black KL15ST

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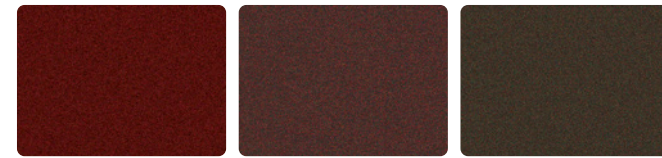
An exclusive range of metallic finishes that combine with a unique tactile finish to bring style and durability to any building project. Ideal for both modern architecture and restoration projects, 'Sensations' broad palette of colours and provides a unique finish to windows and doors.



Velour White SEN001    Frost White SEN022    Dune SEN002



Sand SEN003    Caramel SEN031    Mars Red SEN005



Basque Red SEN032    Sienna Brown SEN004    Cocoa Brown SEN021



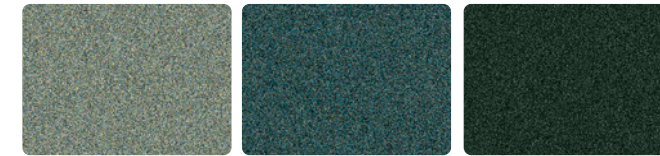
Chestnut Brown SEN024    Silver Grey SEN017    Diamond Grey SEN026



Platinum Grey SEN016    Desert Grey SEN025    Antique Grey SEN015



Vulcan Black SEN014    Obsidian Black SEN013    Provence Green SEN010



Olive Green SEN018    Antique Green SEN012    Amazon Green SEN011



Steel Blue SEN028    Ocean Blue SEN007    Sky Blue SEN009

## Creations

The perfect finish for our Designer Door range

Our Creations colour range for Designer Doors offers a vibrant palette of seven classic colours to inspire the perfect focus point for your home. The range includes bright timeless classics which will add beauty and elegance to any door.



Ruby Red CTN005    Melon Yellow CTN007    Zinc Yellow CTN006



Pastel Blue CTN002    Mint Green CTN003    Moss Green CTN004



Sapphire Blue CTN001

✦ *Having selected the finish for your project, simply speak to your supplier and they will arrange for a sample to be sent to you.*

✦ *Our systems have been designed to not only withstand all that the elements can throw at them, but also deliver minimum heat loss and great thermal efficiency.*

✦ *Our unrivalled range of colours are available in a choice of textured and non-textured finishes. All of which are scratch and corrosion resistant.*



Please insert colour sample below



Your Smart colour sample